## IN THE CLAIMS

1. (Previously Presented) A method of forming multi-layers for manufacturing a thin

film transistor (TFT) using multiple process chambers, comprising:

forming a first layer of silicon dioxide for the thin film transistor on a glass substrate using a first non-chemical physical vapor deposition in a first process chamber;

transferring the substrate including the first layer to a second process chamber without breaking vacuum;

sequentially forming a second layer of amorphous silicon for the thin film transistor in the second process chamber using a second non-chemical physical vapor deposition on the first layer without breaking vacuum for fabricating the thin film transistor; and

forming additional layers on top of the second layer for completing formation of the thin film transistor.

- 2. (Previously Presented) The method of claim 1, wherein the physical vapor deposition for forming the first layer and the second layer comprises pulsed-DC or RF sputtering.
- 3. (Previously Presented) The method of claim 1, wherein the first layer is formed using a gas mixture of Ar+O2 using a SiO2 target P-doped with a resistivity of 1-50 Ohmscentimeters.
- 4. (Previously Presented) The method of claim 3, wherein the first layer, the second layer and the additional layers form the thin film transistor into a liquid crystal diode (LCD).
  - 5. (cancelled)
  - 6. (cancelled)
  - 7. (cancelled)
  - 8. (cancelled)

- 9. (cancelled)10. (cancelled)11. (cancelled)12. (cancelled)
- 13. (cancelled)
- 14. (Original) The method of claim 1, wherein said forming a first layer is performed by sputtering using a first target comprising silicon dioxide.
- 15. (Original) The method of claim 1, wherein said forming a second layer is performed by sputtering using a target formed of a material selected from the group consisting of single crystalline silicon and polycrystalline silicon.
- 16. (Original) The method of claim 1, wherein the physical vapor deposition for forming the second layer comprises regular-DC, pulsed DC or RF sputtering.

Claims 17 through 28 have been withdrawn.

- 29. (Previously Presented) The method of claim 1, wherein no annealing is performed between forming a first layer and forming a second layer.
- 30. (Previously Presented) The method of claim 1 including using a mixture of He/Ar gas to form the second layer while introducing a hydrogen flow.
- 31. (New) A method of forming multi-layers for manufacturing a thin film transistor (TFT) using multiple process chambers, comprising:

forming a first layer of silicon dioxide for the thin film transistor on a glass substrate using a first physical vapor deposition in a first process chamber;

transferring the substrate including the first layer to a second process chamber without breaking vacuum;

sequentially forming a second layer of amorphous silicon for the thin film transistor in the second process chamber using a second physical vapor deposition on the first layer without breaking vacuum for fabricating the thin film transistor; and

forming additional layers on top of the second layer for completing formation of the thin film transistor.

- 32. (new) The method of claim 31, wherein forming the first layer is performed by sputtering using a first target comprising a silicon material selected from the group consisting of polysilicon and single-crystal silicon.
- 33. (New) The method of claim 31, wherein the first layer is silicon dioxide and is sputter deposited from the first target with oxygen.
- 34. (New) The method of claim 31, wherein the first layer is silicon dioxide and is sputter deposited from the first target with a reactive gas mixture comprising oxygen and He.
- 36. (new) The method of claim 31, wherein the first layer is silicon dioxide and is sputter deposited from the first target with a reactive gas mixture comprising oxygen and H<sub>2</sub>.
- 37. (new) The method of claim 31, wherein the first layer is silicon dioxide and is sputter deposited from the first target with a reactive gas mixture comprising oxygen, He, and H<sub>2</sub>.
- 38. (new) The method of claim 31, wherein the first layer is silicon dioxide and is sputter deposited from the first target with a reactive gas mixture comprising oxygen and any one of Ar, Ne, or Kr.
- 39. (new) The method of claim 31, wherein the first layer is silicon dioxide and is sputter deposited from the first target with a reactive gas mixture comprising oxygen, He, and any one of Ar, Ne, or Kr.
- 40. (new) The method of claim 39, wherein the reactive gas mixture comprises oxygen, He and Ar, and wherein a ratio of Ar in He is between approximately 3-20% Ar in Helium.

41. (new) The method of claim 31, wherein the predetermined resistivity R1	is in a
range of approximately 1-50 Ohm-cm.	
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